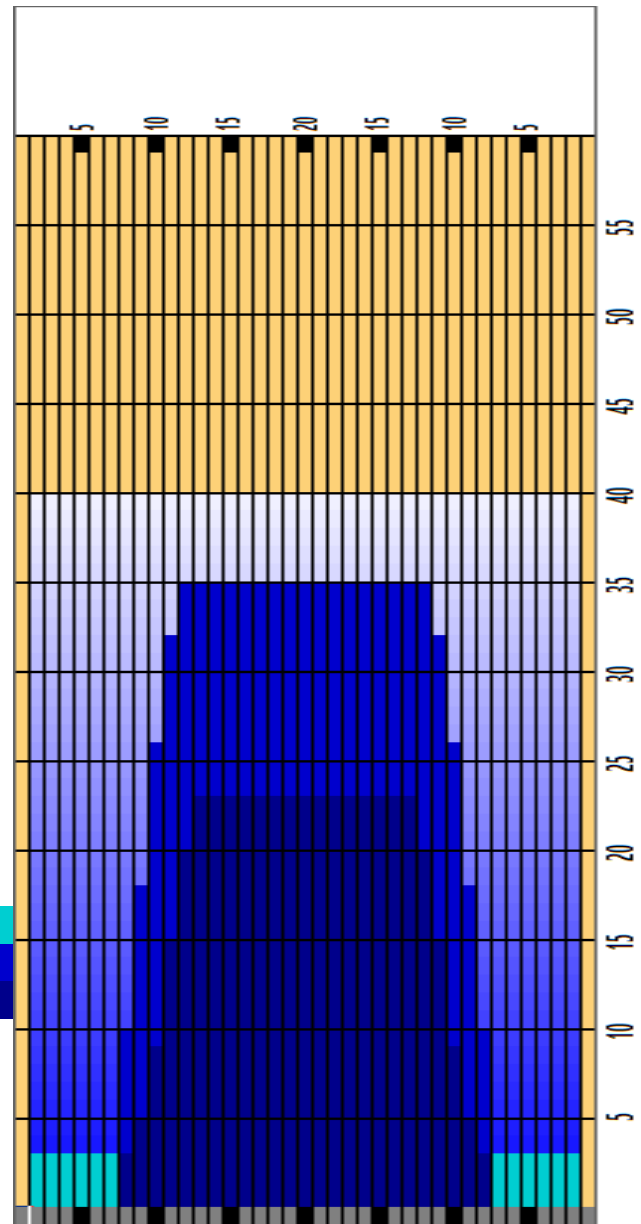


Oil Pattern Distance	40	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	14.1 mL	Reverse Oil Total	11.85 mL	Volume Oil Total	25.95 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	14	3	A	111	0.0	3.9	3.9	5550
2	9L	9R	1	50	14	3	A	23	3.9	5.8	1.9	1150
3	10L	10R	2	50	14	3	A	42	5.8	9.7	3.9	2100
4	11L	11R	3	50	14	3	A	57	9.7	15.6	5.9	2850
5	12L	12R	2	50	18	3	A	34	15.6	20.7	5.1	1700
6	13L	13R	1	50	18	3	A	15	20.7	23.2	2.5	750
7	2L	2R	0	50	30	3	A	0	23.2	40.0	16.8	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	A	0	40.0	35.0	-5.0	0
2	12L	12R	1	50	22	3	A	17	35.0	31.9	-3.1	850
3	11L	11R	2	50	22	3	A	38	31.9	25.7	-6.2	1900
4	10L	10R	3	50	18	3	A	63	25.7	18.1	-7.6	3150
5	9L	9R	3	50	18	3	A	69	18.1	10.5	-7.6	3450
6	8L	8R	2	50	18	3	A	50	10.5	5.4	-5.1	2500
7	2L	2R	0	50	18	3	A	0	5.4	0.0	-5.4	0



Cleaner Ratio Main Mix 5:1 Forward

Cleaner Ratio Back End Mix 5:1 Reverse

Cleaner Ratio Back End Distance 59 Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	7.67	1.67	1	1	1.67	7.67

