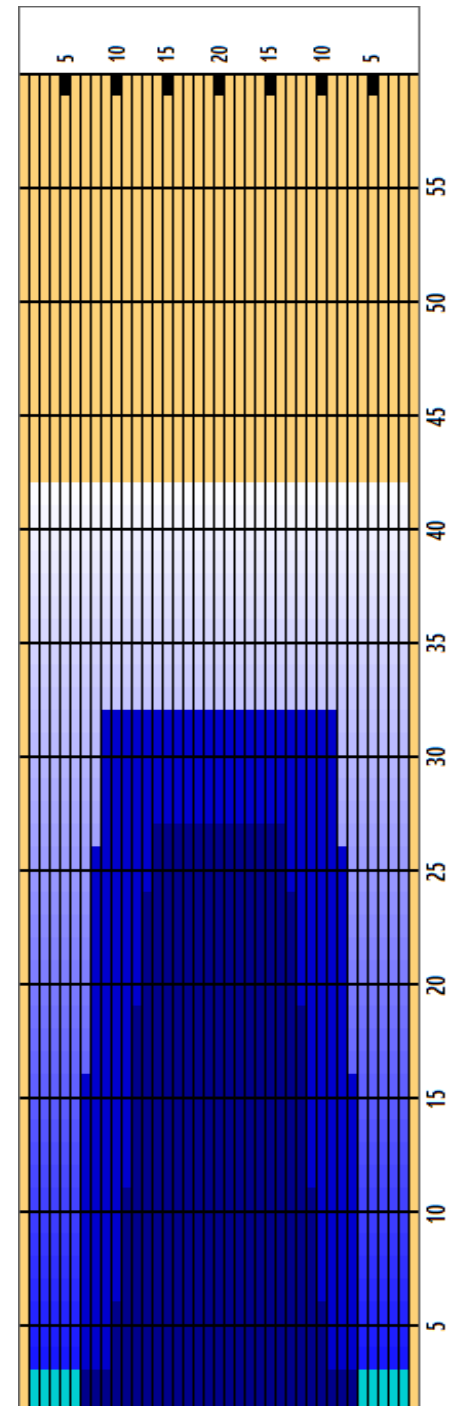


Oil Pattern Distance	42	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	13.2 mL	Reverse Oil Total	11.35 mL	Volume Oil Total	24.55 mL
Tank Configuration	A Only	Tank A Conditioner	Current	Tank B Conditioner	Current

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	10L	10R	1	18	3	A	21	3.9	6.4	2.5	1050
3	11L	11R	2	18	3	A	38	6.4	11.5	5.1	1900
4	12L	12R	3	18	3	A	51	11.5	19.1	7.6	2550
5	13L	13R	2	18	3	A	30	19.1	24.2	5.1	1500
6	14L	14R	1	22	3	A	13	24.2	27.3	3.1	650
7	2L	2R	0	22	3	A	0	27.3	42.0	14.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	A	0	42.0	32.0	-10.0	0
2	9L	9R	2	22	3	A	46	32.0	25.8	-6.2	2300
3	8L	8R	4	18	3	A	100	25.8	15.6	-10.2	5000
4	7L	7R	3	18	3	A	81	15.6	8.0	-7.6	4050
5	2L	2R	0	18	3	A	0	8.0	0.0	-8.0	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.83	1.54	1.01	1.01	1.54	5.83

